



Punches, Dies, & Shear Blades

FOR GEKA™ IRONWORKERS

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☎ **Fax:** 800-451-6877

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CLEVELAND

PUNCH & DIE COMPANY

ESTABLISHED 1880

PREFERRED TOOLING



MANUFACTURER

THE WORLD LEADER IN THE TOOLING INDUSTRY

With over 140 years of experience in the industry, our team at Cleveland Punch & Die is dedicated to support our customer's needs. We have the industry's largest stock inventory and are the recommended supplier for Geka™ Ironworkers. As the world-class leader in tooling and related components, you can be assured of our commitment to excellence.

THE CLEVELAND ADVANTAGES

Going the Extra Mile and Delivering on Our Promises For Over 140 Years

THE GREEN TEAM

Our customer service team is here to provide the knowledge and service you deserve and strives to develop long lasting partnerships. We are available by phone, email or online chat 7am - 6pm EST.

WORLD CLASS ENGINEERING

Our Engineering team works hard to design the highest quality punches, dies, shear blades, and custom tooling on the market. Our high quality and innovative tools keep your shop on the leading edge of technology.

CONSISTENT QUALITY

We provide our customers with tooling manufactured from our own proprietary tool steel. By utilizing a consistent raw material and the latest metallurgical heat-treating technology, the tooling you receive from Cleveland Punch & Die is the industry's highest and most consistent quality.

DEPENDABLE DELIVERY

Our commitment to manufacturing innovation enables Cleveland Punch & Die to provide you with prompt shipment on the highest quality tools you need. Fast delivery means increased productivity for your operation.

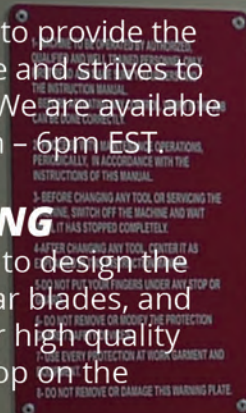


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CLEVELAND

PUNCH & DIE COMPANY

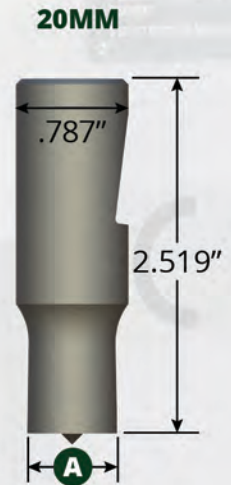
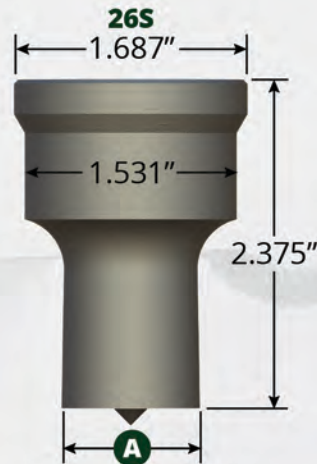
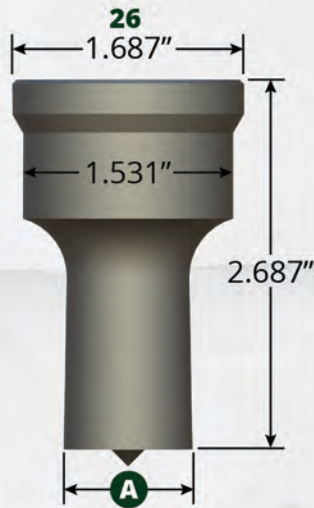
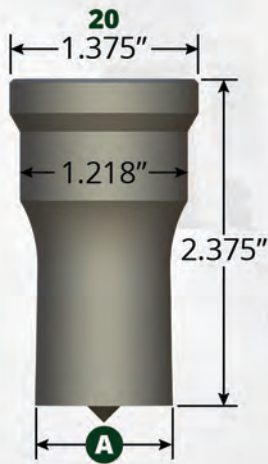
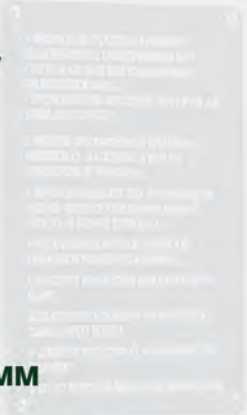
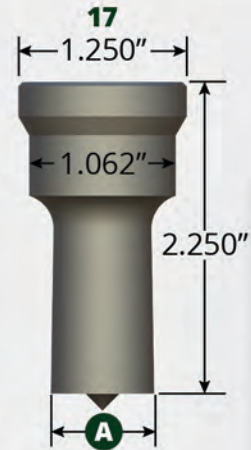
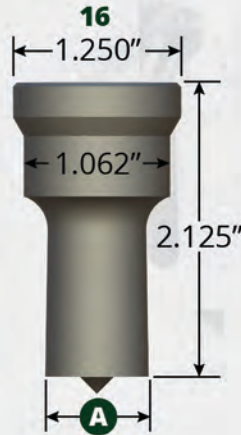
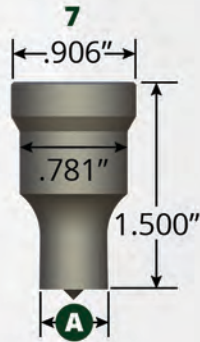
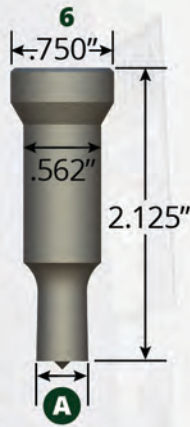
ESTABLISHED 1880

PUNCHES

Punches & Shape Options



PUNCHES



SHAPE OPTIONS

Shaped tooling is available upon request. When ordering, please provide size and desired shape. Punches and dies can be keyed and notched to index shape at desired orientation.



SQUARE



RECTANGLE



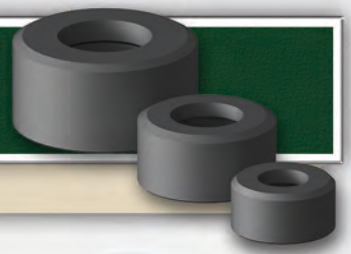
OBLONG



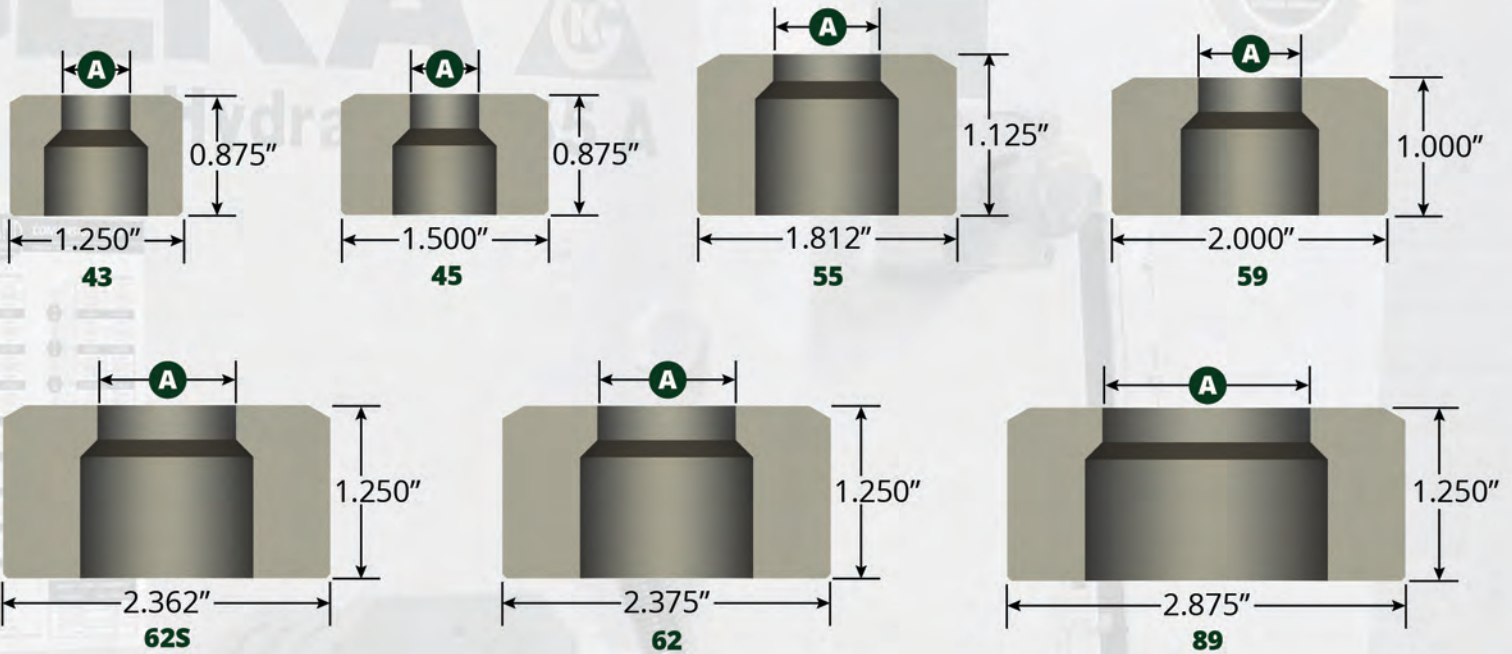
HEXAGON



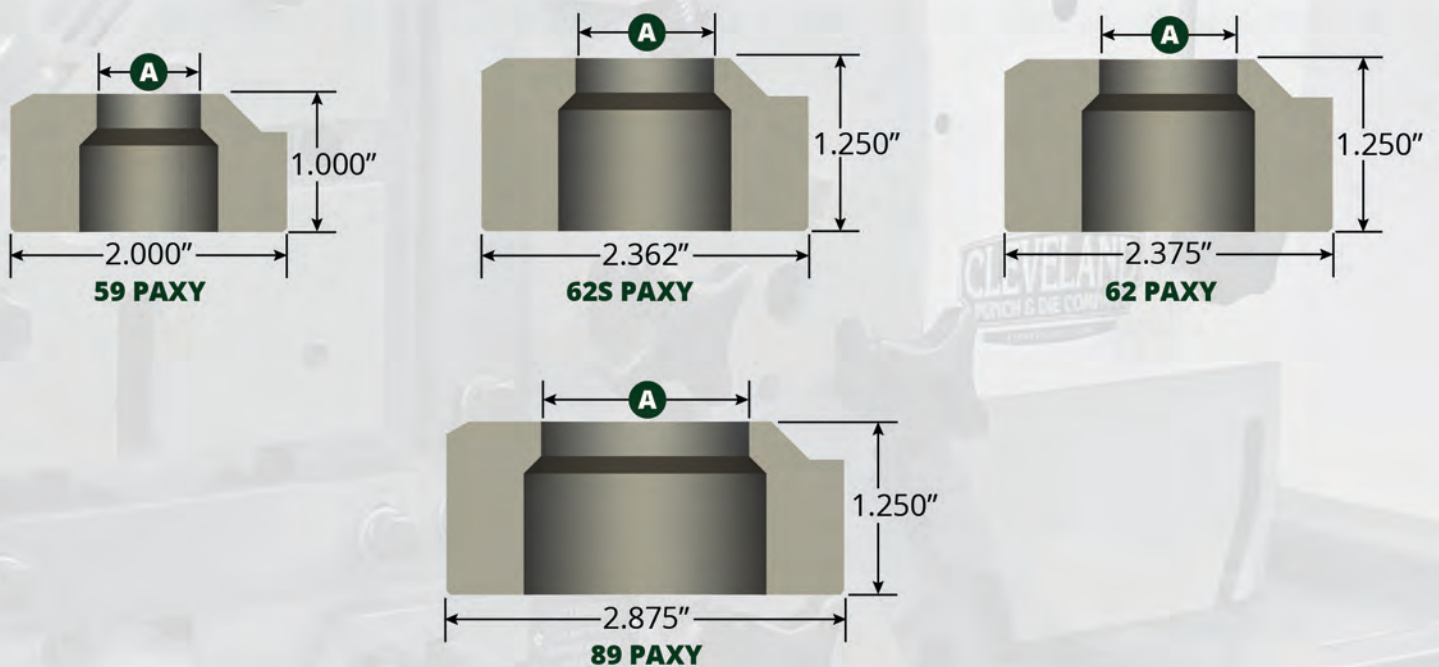
OSHA SAFETY WARNING: It is the users responsibility that the machine and tooling be setup and used in accordance with local and national OSHA laws and ANSI B11.5 standards for safety. Do not permit unqualified personnel to setup or operate the machine. Extreme care should be used at all times.

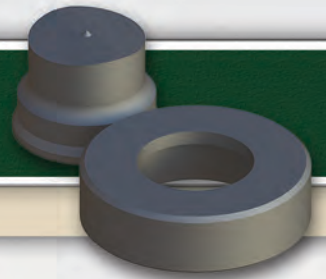


DIES



PAXY DIES

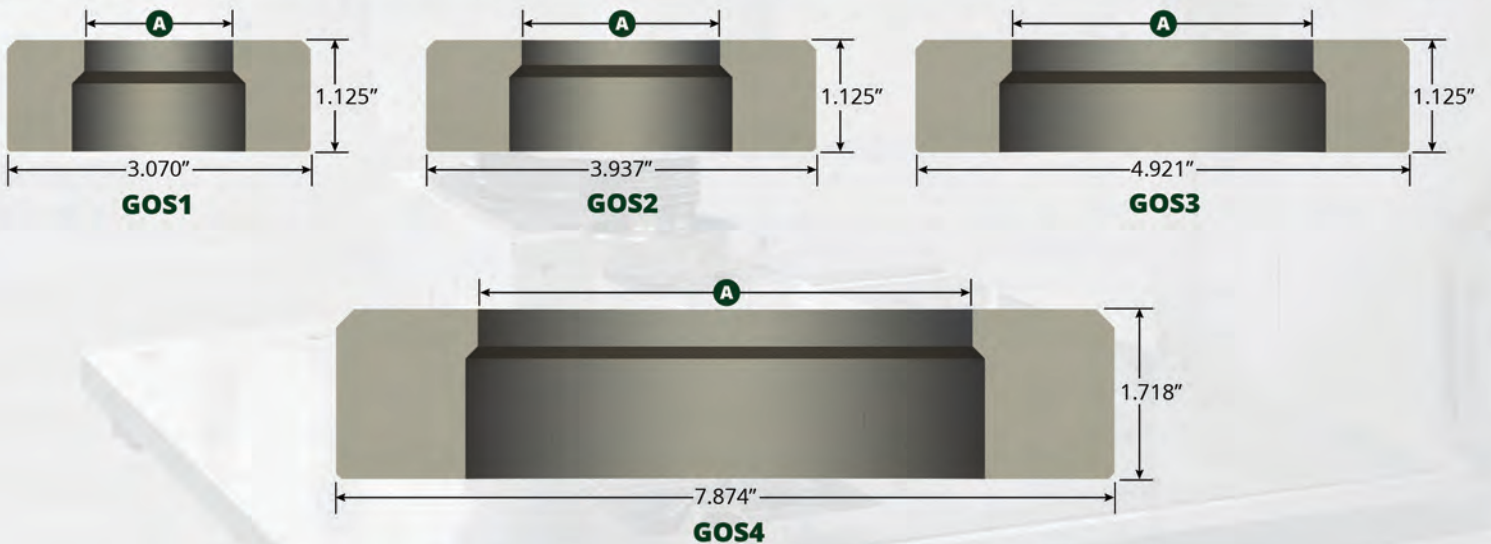




PUNCHES



DIES



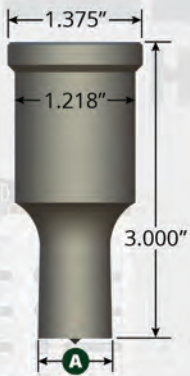
ANGLE IRON LEG-UP TOOLING

Tooling and Accessories for Punching Angle Iron Leg-Up

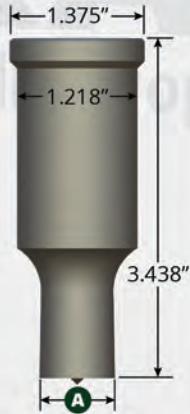


PUNCHES

20GXL78



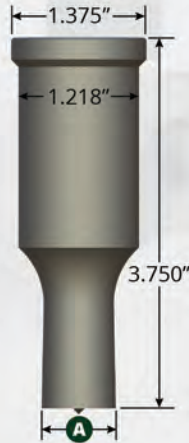
20GXL89



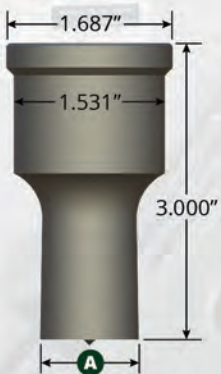
20GXL93



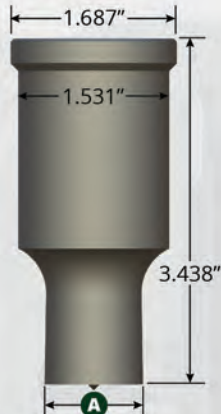
20GXL97



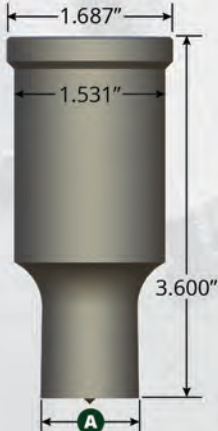
26GXL78



26GXL89



26GXL93



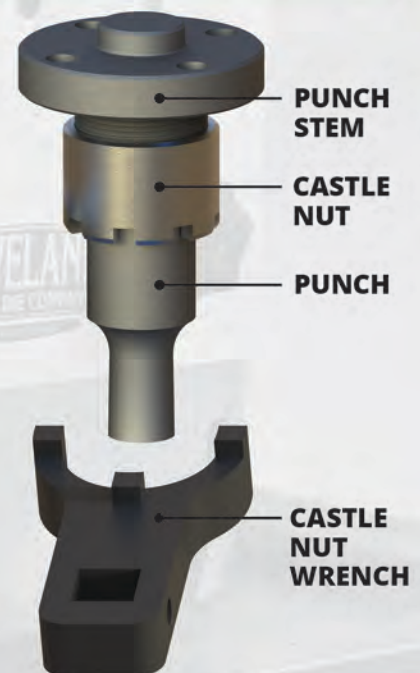
26GXL97



STOCK ROUND PUNCHES

A	20GXL78	20GXL97
1/4"		•
9/32"	•	•
5/16"	•	•
11/32"	•	
3/8"	•	•
13/32"	•	
7/16"	•	•
1/2"	•	•
17/32"	•	
9/16"	•	•
5/8"	•	•
21/32"	•	
11/16"	•	•
3/4"	•	•
13/16"	•	•
7/8"		•
15/16"	•	•
1"	•	
1-1/16"		•

ANGLE IRON LEG-UP ACCESSORIES



ANGLE IRON LEG-UP ACCESSORIES

DESCRIPTION	HYD 55 PUMA 55	HYD 80 PUMA 80	HYD 110 PUMA 110	BENDICROP 60	BENDICROP 85
PUNCH STEM	G10S0022	G10S0022	G10S0023	G10S0022	G10S0022
20 SM CASTLE NUT	G10C0005	G10C0005	G10C0005	G10C0005	G10C0005
16 LG CASTLE NUT	G10C0018	G10C0018	G10C0018	G10C0018	G10C0018
20 LG CASTLE NUT	G10C0009	G10C0009	G10C0009	G10C0009	G10C0009
26 LG CASTLE NUT	G10C0008	G10C0008	G10C0008	G10C0008	G10C0008
SM CASTLE NUT WRENCH	G10A0018	G10A0018	G10A0018	G10A0018	G10A0018
LG CASTLE NUT WRENCH	G10A0033	G10A0033	G10A0033	G10A0033	G10A0033

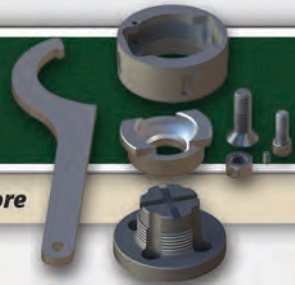
CLEVELAND

PUNCH & DIE COMPANY

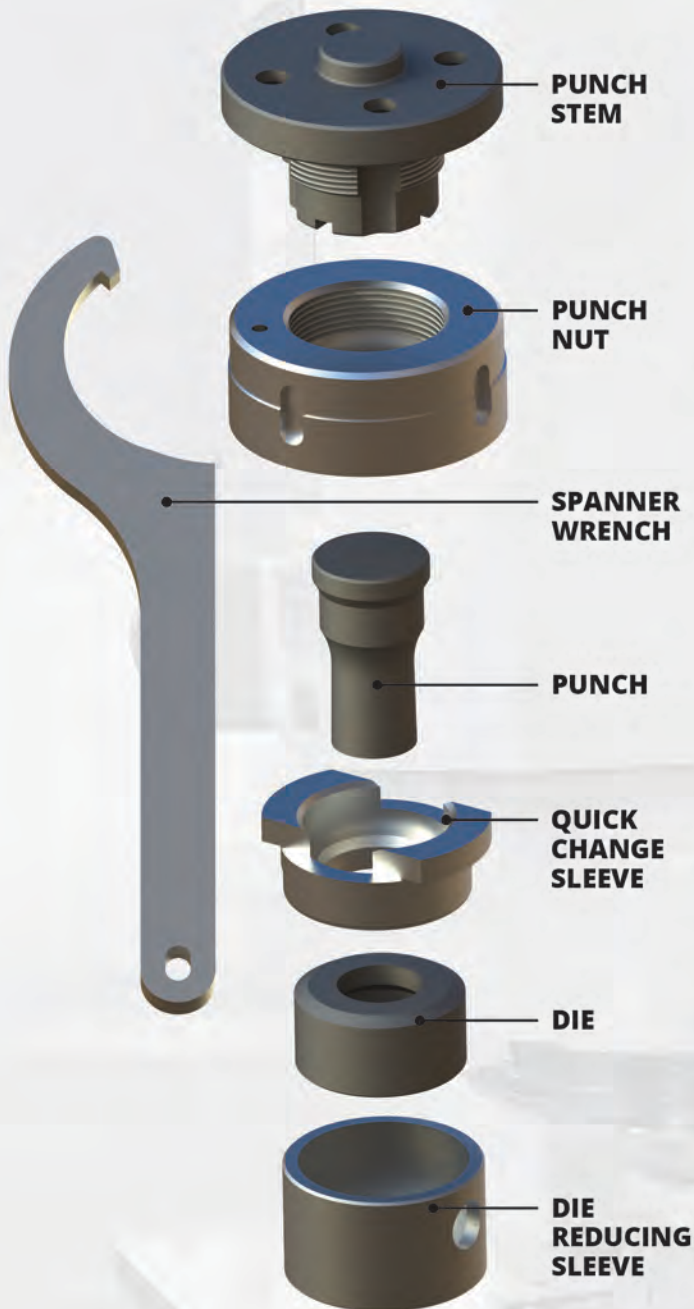
ESTABLISHED 1880

ACCESSORIES

Punch Stems, Punch Nuts, Quick Change Sleeves, & More



ACCESSORIES



GEKA™ IRONWORKERS

ACCESSORIES	HYD 50 PUMA 50	HYD 55 PUMA 55	HYD 70 PUMA 70	HYD 80 PUMA 80	HYD 100 PUMA 100
PUNCH STEM	G10S0006	G10S0001	G10S0006	G10S0001	G10S0007
PUNCH NUT	G10C0001	G10C0003	G10C0001	G10C0003	G10C0001
16 QUICK CHANGE SLEEVE	GKA4	GKA1	GKA4	GKA1	-
20 QUICK CHANGE SLEEVE	-	GKA2	-	GKA2	GKA5
26 QUICK CHANGE SLEEVE	-	GKA3	-	GKA3	-
62S-59 DIE REDUCING SLEEVE	-	CPDR0001	-	CPDR0001	-
89-59 DIE REDUCING SLEEVE	-	-	-	-	-
DIE SPACER	-	G10A0019	-	G10A0019	-
SPANNER WRENCH	-	G10A0017	-	G10A0017	-

GEKA™ IRONWORKERS

ACCESSORIES	HYD 110 PUMA 110	HYD 150 PUMA 150	HYD 165 PUMA 165	BENDICROP 60	BENDICROP 85
PUNCH STEM	G10S0003	G10S0004	G10S0004	G10S0001	G10S0001
PUNCH NUT	G10C0003	G10C0004	G10C0004	G10C0003	G10C0003
16 QUICK CHANGE SLEEVE	GKA1	-	-	GKA1	GKA1
20 QUICK CHANGE SLEEVE	GKA2	GKA7	GKA7	GKA2	GKA2
26 QUICK CHANGE SLEEVE	GKA3	GKA6	GKA6	GKA3	GKA3
62S-59 DIE REDUCING SLEEVE	-	-	-	CPDR0001	CPDR0001
89-59 DIE REDUCING SLEEVE	CPDR0002	CPDR0002	CPDR0002	-	-
DIE SPACER	G10A0020	-	-	-	-
SPANNER WRENCH	G10A0017	-	-	G10A0017	G10A0017

PUNCH-EASY®

Our patented lubricant, Punch-Easy®, is formulated to increase tool life during punching and shearing applications.

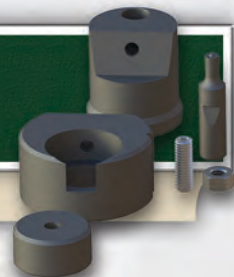


PART #	DESCRIPTION
PEHP	HALF PINT
PEQTL	QUART
PEGLL	GALLON
PE5GL	5 GALLON PAIL
PE5SL	55 GALLON DRUM

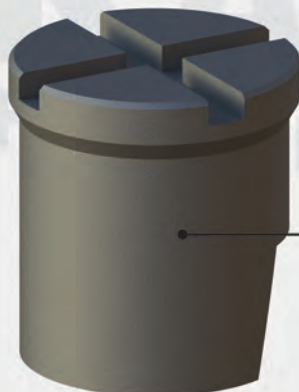
Ask About Hardware For Your Geka™ Ironworker.

ACCESSORIES

Offset Holders, Offset Punches, & Offset Dies



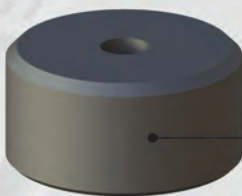
OFFSET ACCESSORIES



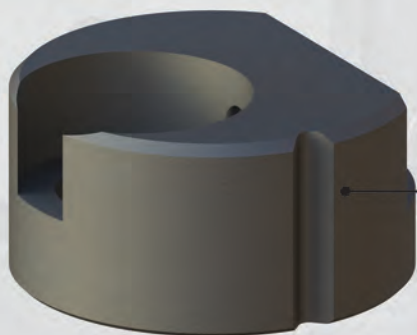
OFFSET
PUNCH
HOLDER



OFFSET
PUNCH



OFFSET
DIE



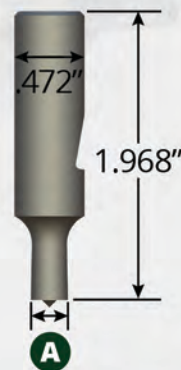
OFFSET
DIE
HOLDER

STOCK OFFSET PUNCH & DIE HOLDERS

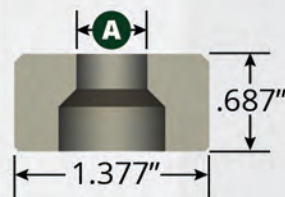
PART #	DESCRIPTION
GK26P	OFFSET PUNCH HOLDER
GK62R	60MM OFFSET DIE HOLDER
GK89R	73MM OFFSET DIE HOLDER

OFFSET PUNCHES

12MM



OFFSET DIES



35MM

STOCK ROUND PUNCHES

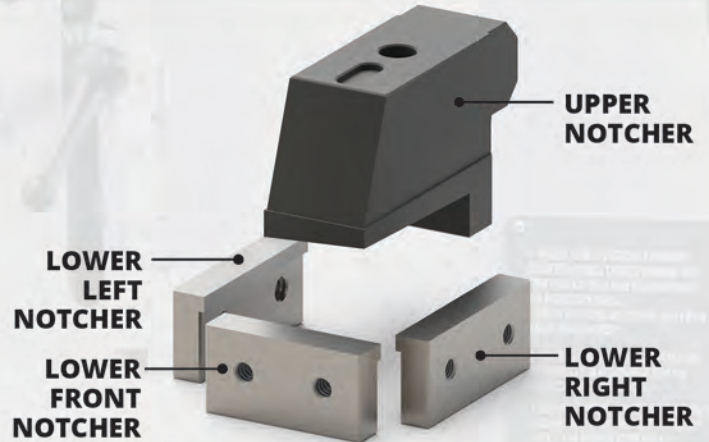
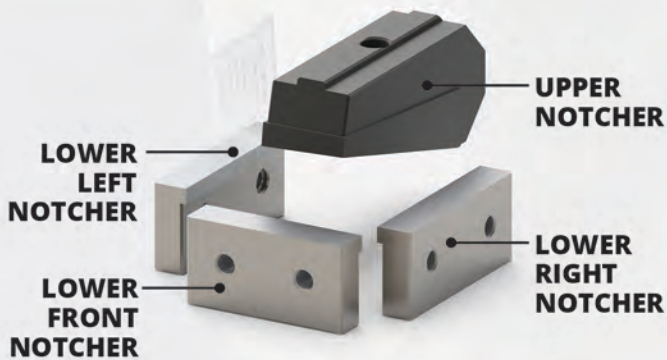
A	12MM
1/4"	•
9/32"	•
5/16"	•
11/32"	•
3/8"	•
13/32"	•
7/16"	•
15/32"	•
1/2"	•
17/32"	•
9/16"	•
19/32"	•
5/8"	•
21/32"	•
11/16"	•
23/32"	•
3/4"	•
25/32"	•

STOCK ROUND DIES

A	35MM
1/4"	•
9/32"	•
5/16"	•
11/32"	•
3/8"	•
13/32"	•
7/16"	•
15/32"	•
1/2"	•
17/32"	•
9/16"	•
19/32"	•
5/8"	•
21/32"	•
11/16"	•
23/32"	•
3/4"	•
25/32"	•



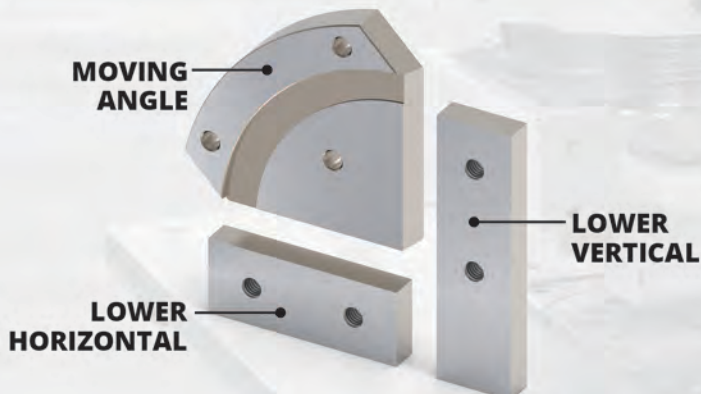
RECTANGULAR NOTCHER



TRIANGULAR NOTCHER



ANGLE

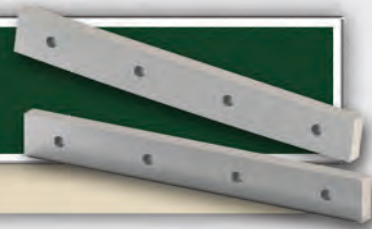


BAR



SHEAR BLADES

Flat Bars



FLAT BAR

LOWER
FLAT BAR

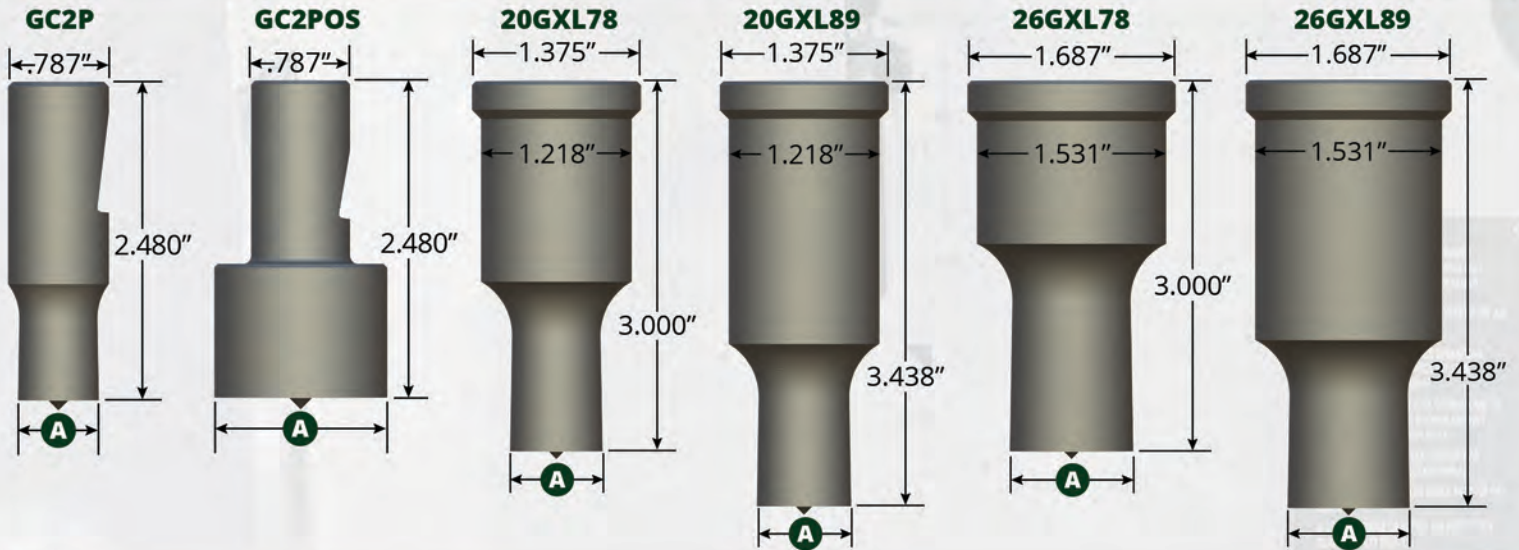
UPPER
FLAT BAR



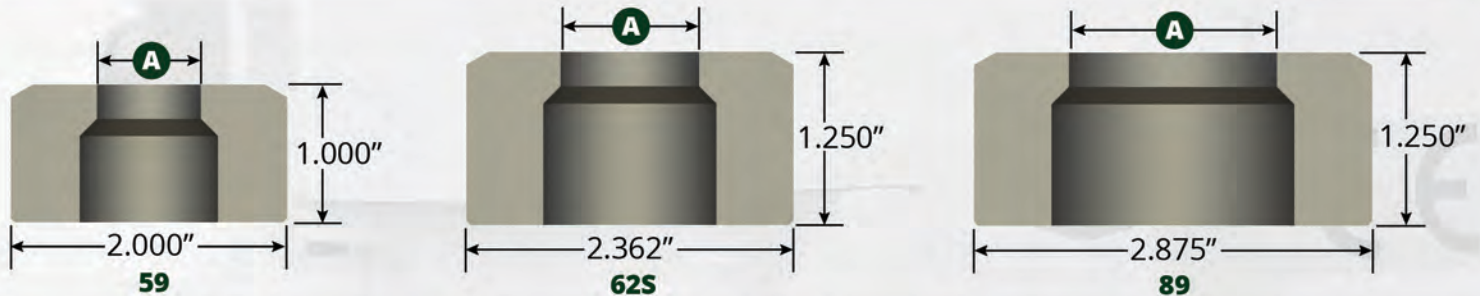
GEKA™ IRONWORKERS

BLADES	MICROCROP	MINICROP/ MULTICROP	HYD 50/55	HYD 70/80	HYD100/110	HYD 150/165	BENDICROP 50	BENDICROP 60	BENDICROP 85
FLAT BAR									
UPPER FLAT BAR	G10B0054/40RD	G10B0002	G10B0002	G10B0011	G10B0019	G10B0022	G10B0049	G10B0049	G10B0010
LOWER FLAT BAR	G10B0053/39RD	G10B0001	G10B0001	G10B0010	G10B0018	G10B0037	G10B0049	G10B0049	G10B0010
RECTANGULAR NOTCHER									
UPPER NOTCHER	G10B0042	G10B0046	G10B0009	G10B0017	G10B0017	G10B0029	G10B0035	G10B0035	G10B0052
LOWER FRONT NOTCHER	G10B0041	G10B0045	G10B0006	G10B0006	G10B0006	G10B0006	G10B0006	G10B0006	G10B0006
LOWER LEFT NOTCHER	G10B0041	G10B0045	G10B0007	G10B0016	G10B0016	G10B0027	G10B0007	G10B0007	G10B0016
LOWER RIGHT NOTCHER	G10B0041	G10B0045	G10B0007	G10B0015	G10B0015	G10B0027	G10B0007	G10B0007	G10B0015
TRIANGULAR NOTCHER									
UPPER NOTCHER	-	-	G10B0047	G10B0070	-	-	G10B0050	G10B0050	G10B0061
UPPER LEFT NOTCHER	-	-	-	-	G10B0057	G10B0071	-	-	-
UPPER RIGHT NOTCHER	-	-	-	-	G10B0058	G10B0072	-	-	-
LOWER LEFT NOTCHER	-	-	G10B0048	G10B0056	G10B0056	G10B0056	G10B0048	G10B0048	G10B0056
LOWER RIGHT NOTCHER	-	-	G10B0048	G10B0055	G10B0055	G10B0055	G10B0048	G10B0048	G10B0055
ANGLE									
MOVING ANGLE	G10B0068	-	G10B0005	G10B0014	G10B0020	G10B0025	-	-	-
LOWER VERTICAL	G10B0069	-	G10B0004	G10B0013	G10B0013	G10B0024	-	-	-
LOWER HORIZONTAL	G10B0069	-	G10B0003	G10B0012	G10B0012	G10B0023	-	-	-
BAR									
RD/SQ SHEAR MOVING	-	-	G10B0030	G10B0038	G10B0031	-	-	-	-
RD/SQ SHEAR STATIONARY	-	-	G10B0030	G10B0038	G10B0031	-	-	-	-

PUNCHES



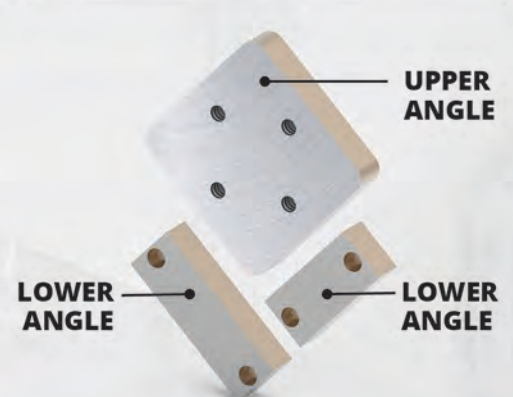
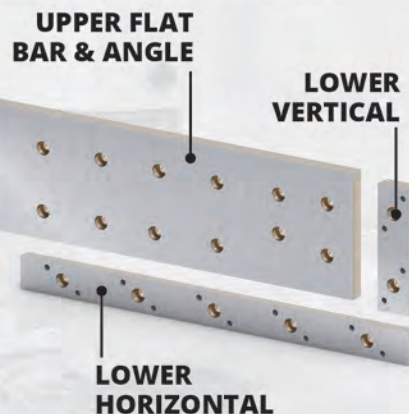
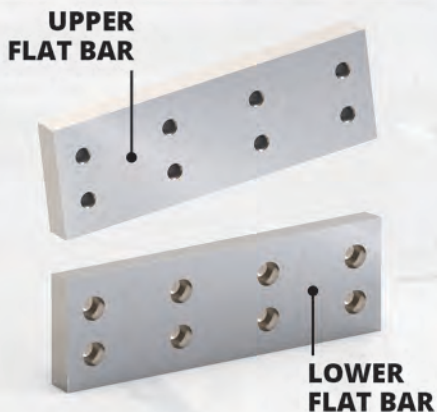
DIES



FLAT BAR

FLAT BAR & ANGLE

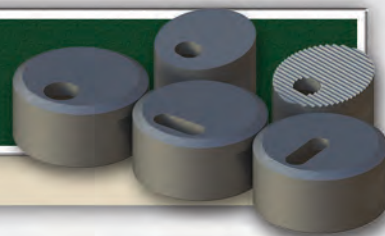
ANGLE



Please Provide Model # When Ordering.

CUSTOM APPLICATIONS

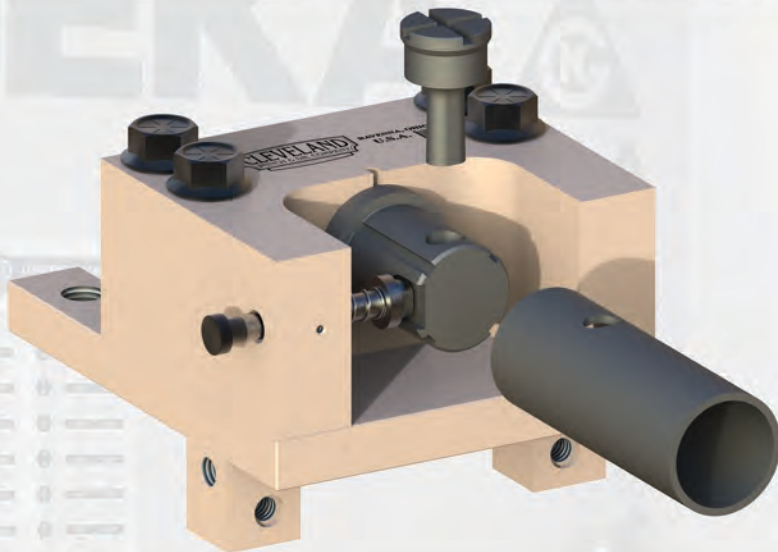
Offset, Bevel, & Bevel Serrated Dies



CUSTOM APPLICATIONS

Our experienced team of engineers will work with you to design and build the best custom application on the market. It is our goal to increase your efficiency and maximize your machines potential.

Contact us by phone, email, or online chat to begin the design of your custom project.



OFFSET, BEVEL, & BEVEL SERRATED DIES

- Offset dies are used to generate holes close to the inside leg of angle iron, I-beam, and channel.
- Plain bevel dies are recommended when punching material that does not have a uniform thickness.



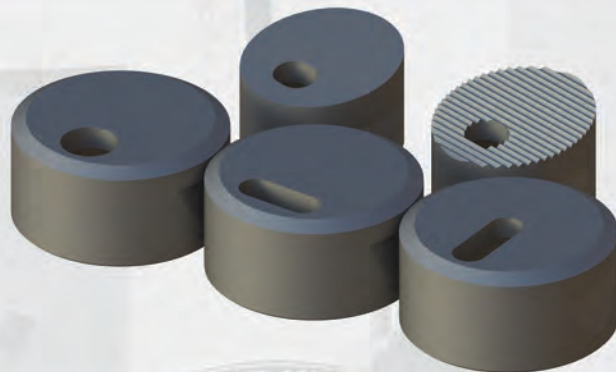
**RD. A-180°
STOCK**



OB. A-180°



**OB. B-180°
STOCK**

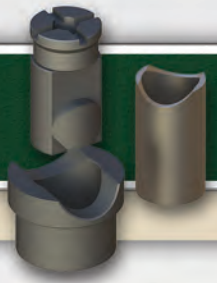


STOCK OFFSET ROUND DIES A-180°

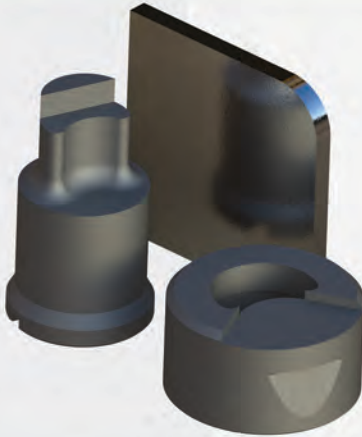
A	55	59	62	A	55	59	62
9/32"	•	•	•	21/32"	•	•	•
11/32"	•	•	•	11/16"	•	•	•
13/32"	•	•	•	23/32"	•	•	•
7/16"	•	•	•	3/4"	•	•	•
15/32"	•	•	•	25/32"	•	•	•
1/2"	•	•	•	13/16"	•	•	•
17/32"	•	•	•	27/32"	•	•	•
9/16"	•	•	•	7/8"	•	•	•
19/32"	•	•	•	29/32"	•	•	•
5/8"	•	•	•				

STOCK OFFSET OBLONG DIES B-180°

A	55	59	62
13/32" x 25/32"	•	•	•
13/32" x 1-1/32"	•	•	•
15/32" x 25/32"	•	•	•
15/32" x 1-1/32"	•	•	•
17/32" x 1-1/32"	•	•	•
19/32" x 25/32"	•	•	•
19/32" x 1-1/32"	•	•	•
23/32" x 1-1/32"	•	•	•
27/32" x 1-1/32"	•	•	•



CORNER RADIUS



- Generate a specified radius on the corner of material.
- Eliminates the need to grind sharp corners.

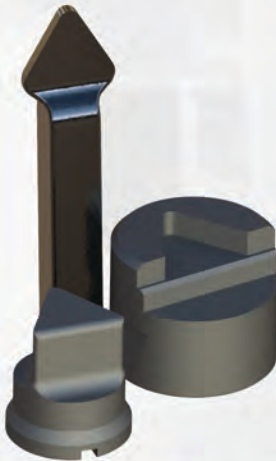
STOCK CORNER RADIUS PUNCHES

A	16	20	26
3/8"	•	•	•
7/16"	•	•	•
1/2"		•	•
9/16"			•
3/4"			•

STOCK CORNER RADIUS DIES

A	55	59	62
3/8"	•	•	•
7/16"	•	•	•
1/2"		•	•
9/16"			•
3/4"			•

PICKET



- Generate a spear point on square tubing for fence and ornamental iron.
- Flattens and cuts in one operation.

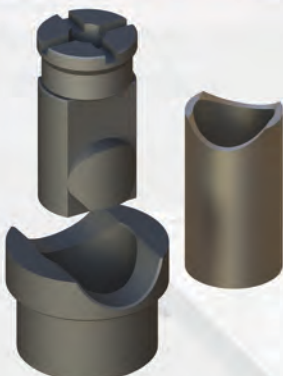
STOCK PICKET PUNCHES

A	26
1/2"	•
5/8"	•
3/4"	•
1"	•

STOCK PICKET DIES

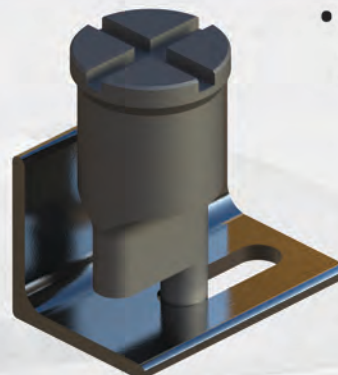
A	62
1/2"	•
5/8"	•
3/4"	•
1"	•

PIPE/TUBE NOTCHER



- Used to notch the end of the pipe or tubing in preparation for fitting and welding.
- Dual pipe notchers can be designed for notching two different sizes of pipe or tube.

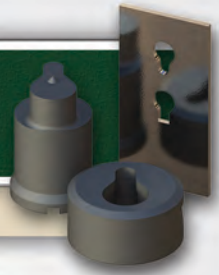
RIPPING PUNCH



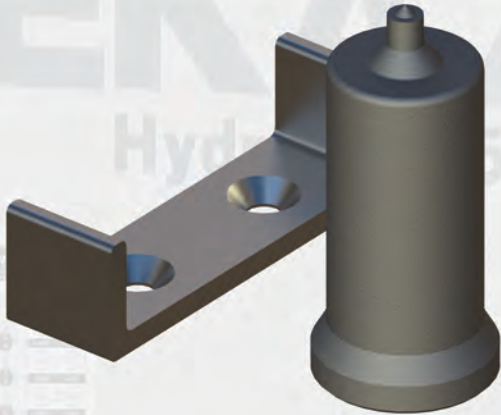
- Produce an elongated hole where the desired length exceeds the machine capacity.

CUSTOM APPLICATIONS

Countersink, Keyhole, Double Step, Louver, & Lattice Bar

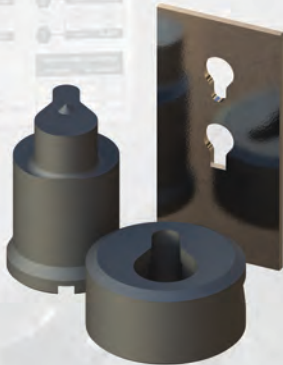


COUNTERSINK



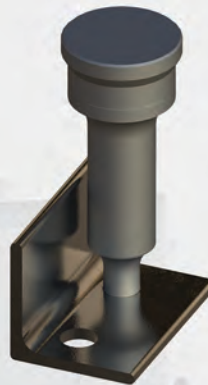
- Punch and form a countersink hole to allow flathead bolts or screws to sit flush with material surface.
- Please provide bolt/screw size and material thickness when ordering.

KEYHOLE



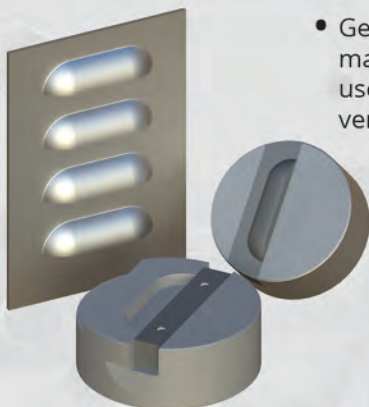
- Used in removable applications where a bolt, chain, or anchor needs to lock in place.
- Common uses include pallet racks, shelving, dump truck bodies, and tow trucks.

DOUBLE STEP



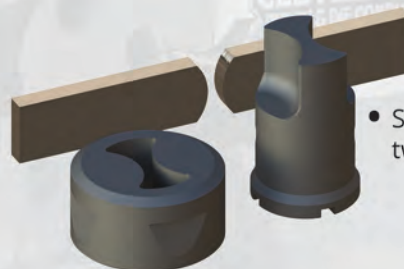
- Punch holes close to the inside leg of angle iron or channel.
- Please provide angle, channel, or I-beam specifications along with hole location when ordering.

LOUVER



- Generate an angled slat in material. Most commonly used to allow for air ventilation.

LATTICE BAR



- Shear and generate one or two radii on flat bar material.



STOCK ROUND PUNCHES

A	6	7	16	17	20	26	26S
1/8"	•	•	•		•	•	
5/32"	•	•	•		•	•	
3/16"	•	•	•	•	•	•	
7/32"	•	•	•	•	•	•	
1/4"	•	•	•	•	•	•	
9/32"	•	•	•	•	•	•	
5/16"	•	•	•	•	•	•	
11/32"	•	•	•	•	•	•	
3/8"	•	•	•	•	•	•	
13/32"	•	•	•	•	•	•	
7/16"	•	•	•	•	•	•	
15/32"	•	•	•	•	•	•	
1/2"	•	•	•	•	•	•	
17/32"	•	•	•	•	•	•	
9/16"	•	•	•	•	•	•	
19/32"		•	•	•	•	•	
5/8"		•	•	•	•	•	
21/32"		•	•	•	•	•	
11/16"		•	•	•	•	•	
23/32"		•	•	•	•	•	
3/4"		•	•	•	•	•	
25/32"		•	•	•	•	•	
13/16"		•	•	•	•	•	
27/32"			•	•	•	•	
7/8"			•	•	•	•	
29/32"			•	•	•	•	
15/16"			•	•	•	•	
31/32"			•	•	•	•	
1"			•	•	•	•	
1-1/32"			•	•	•	•	
1-1/16"			•	•	•	•	
1-3/32"					•	•	
1-1/8"			•	•	•	•	
1-5/32"					•	•	
1-3/16"					•	•	
1-7/32"					•	•	
1-1/4"					•	•	•
1-9/32"						•	•
1-5/16"						•	•
1-11/32"						•	•
1-3/8"						•	•
1-13/32"						•	•
1-7/16"						•	•
1-15/32"						•	•
1-1/2"						•	•
1-17/32"						•	•
1-9/16"						•	•

STOCK ROUND OVERSIZE PUNCHES

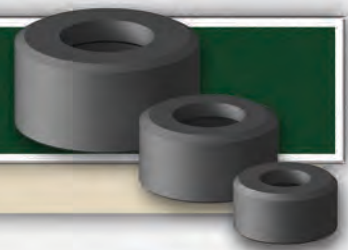
A	GOS1	GOS2	GOS3
1-1/4"	•		
1-3/8"	•		
1-1/2"	•		
1-5/8"	•		
1-3/4"	•		
1-7/8"	•		
2"		•	
2-1/8"		•	
2-1/4"		•	
2-3/8"		•	
2-1/2"		•	
2-5/8"		•	
2-3/4"		•	
2-7/8"		•	
3"			•
3-1/8"			•
3-1/4"			•
3-3/8"			•
3-1/2"			•
3-5/8"			•
3-3/4"			•
3-7/8"			•
4"			•

A36 MILD STEEL CLEARANCE

MATERIAL THICKNESS	DIE CLEARANCE
1/4" - 15/32"	1/32"
1/2" - 23/32"	1/16"
3/4" - 31/32"	3/32"
1" and over	1/8"

ROUND DIE CHARTS

Stock Round & Stock Round Oversize Die Charts



STOCK ROUND DIES								
A	43	45	55	59	62	62S	89	89 PAXY
5/32"	•	•	•	•				
3/16"	•	•	•	•	•			
7/32"	•	•	•	•	•			
1/4"	•	•	•	•	•			
9/32"	•	•	•	•	•			
5/16"	•	•	•	•	•			
11/32"	•	•	•	•	•			
3/8"	•	•	•	•	•			
13/32"	•	•	•	•	•			
7/16"	•	•	•	•	•			
15/32"	•	•	•	•	•			
1/2"	•	•	•	•	•			
17/32"	•	•	•	•	•			
9/16"	•	•	•	•	•			
19/32"	•	•	•	•	•			
5/8"	•	•	•	•	•			
21/32"	•	•	•	•	•			
11/16"	•	•	•	•	•			
23/32"	•	•	•	•	•			
3/4"	•	•	•	•	•		•	
25/32"	•	•	•	•	•		•	
13/16"	•	•	•	•	•		•	•
27/32"	•	•	•	•	•		•	
7/8"	•	•	•	•	•		•	
29/32"	•	•	•	•	•		•	
15/16"	•	•	•	•	•		•	•
31/32"	•	•	•	•	•		•	
1"	•	•	•	•	•		•	
1-1/32"		•	•	•	•		•	
1-1/16"		•	•	•	•		•	•
1-3/32"		•	•	•	•		•	
1-1/8"		•	•	•	•		•	
1-5/32"			•	•	•		•	
1-3/16"			•	•	•		•	•
1-7/32"			•	•	•		•	
1-1/4"			•	•	•		•	
1-9/32"			•	•	•	•	•	
1-5/16"			•	•	•	•	•	•
1-11/32"			•	•	•	•	•	
1-3/8"			•	•	•	•	•	
1-13/32"				•	•	•	•	
1-7/16"				•	•	•	•	
1-15/32"					•	•	•	
1-1/2"					•	•	•	
1-17/32"					•	•	•	
1-9/16"					•	•	•	
1-19/32"					•	•	•	
1-5/8"					•	•	•	
1-11/16"							•	

STOCK ROUND OVERSIZE DIES			
A	GOS1	GOS2	GOS3
1-9/32"	•		
1-5/16"	•		
1-13/32"	•		
1-7/16"	•		
1-17/32"	•		
1-9/16"	•		
1-21/32"	•		
1-11/16"	•		
1-25/32"	•		
1-13/16"	•		
1-29/32"	•		
1-15/16"	•		
2-1/32"		•	
2-1/16"		•	
2-5/32"		•	
2-3/16"		•	
2-9/32"		•	
2-5/16"		•	
2-13/32"		•	
2-7/16"		•	
2-17/32"		•	
2-9/16"		•	
2-21/32"		•	
2-11/16"		•	
2-25/32"		•	
2-13/16"		•	
2-29/32"		•	
2-15/16"		•	
3-1/32"			•
3-1/16"			•
3-5/32"			•
3-3/16"			•
3-9/32"			•
3-5/16"			•
3-7/16"			•
3-17/32"			•
3-9/16"			•
3-21/32"			•
3-11/16"			•
3-25/32"			•
3-13/16"			•
3-29/32"			•
3-15/16"			•
4-1/32"			•
4-1/16"			•



STOCK SQUARE PUNCHES

A	16	20	26
7/32"	•	•	
1/4"	•	•	
9/32"	•	•	
5/16"	•	•	•
11/32"	•	•	•
3/8"	•	•	•
13/32"	•	•	•
7/16"	•	•	•
15/32"	•	•	•
1/2"	•	•	•
17/32"	•	•	•
9/16"	•	•	•
19/32"	•	•	•
5/8"	•	•	•
21/32"	•	•	•
11/16"	•	•	•
23/32"	•	•	•
3/4"	•	•	•
25/32"	•	•	•
13/16"	•	•	•
27/32"	•	•	•
7/8"	•	•	•
29/32"	•	•	•
15/16"	•	•	•
31/32"	•	•	•
1"	•	•	•
1-1/32"	•	•	•
1-1/16"	•	•	•
1-3/32"	•	•	•
1-1/8"	•	•	•
1-5/32"	•	•	•
1-3/16"	•	•	•
1-7/32"	•	•	•
1-1/4"	•	•	•

STOCK HEX PUNCHES

A	16	20	26
11/32"	•	•	•
3/8"	•	•	•
13/32"	•	•	•
7/16"	•	•	•
15/32"	•	•	•
1/2"	•	•	•
17/32"	•	•	•
9/16"	•	•	•
19/32"	•	•	•
5/8"	•	•	•
21/32"	•	•	•
11/16"	•	•	•
23/32"	•	•	•
3/4"	•	•	•
25/32"	•	•	•
13/16"	•	•	•
27/32"	•	•	•
7/8"	•	•	•
29/32"	•	•	•
15/16"	•	•	•
31/32"	•	•	•
1"	•	•	•
1-1/32"	•	•	•
1-1/16"	•	•	•
1-3/32"	•	•	•
1-1/8"	•	•	•
1-5/32"	•	•	•
1-3/16"	•	•	•
1-7/32"	•	•	•
1-1/4"	•	•	•

STOCK OBLONG PUNCHES

A	16	20	26	26S	A	16	20	26	26S
3/16" x 3/4"	•				17/32" x 1"	•	•	•	
3/16" x 1"	•	•	•		17/32" x 1-1/4"		•	•	
7/32" x 7/16"	•	•			17/32" x 1-1/2"			•	
7/32" x 1"	•	•	•		9/16" x 3/4"	•	•	•	
1/4" x 1/2"	•	•	•		9/16" x 1"	•	•	•	
1/4" x 3/4"	•	•	•		9/16" x 1-1/16"	•	•	•	
1/4" x 1"	•	•	•		9/16" x 1-1/8"	•	•	•	
9/32" x 9/16"	•	•	•		9/16" x 1-1/4"		•	•	•
9/32" x 3/4"	•	•	•		9/16" x 1-1/2"			•	•
9/32" x 1"	•	•	•		5/8" x 1"	•	•	•	
5/16" x 1/2"	•	•	•		5/8" x 1-1/4"		•	•	•
5/16" x 5/8"	•	•	•		5/8" x 1-1/2"			•	
5/16" x 3/4"	•	•	•		11/16" x 1"	•	•	•	
5/16" x 1"	•	•	•		11/16" x 1-1/16"	•	•	•	
5/16" x 1-1/16"	•	•	•		11/16" x 1-1/8"	•	•	•	
5/16" x 1-1/4"		•	•		11/16" x 1-1/4"			•	
5/16" x 1-1/2"			•		11/16" x 1-1/2"			•	
11/32" x 11/16"	•	•	•		3/4" x 1"	•	•	•	
11/32" x 1"	•	•	•		3/4" x 1-1/4"		•	•	
3/8" x 1/2"	•	•	•		3/4" x 1-1/2"			•	•
3/8" x 3/4"	•	•	•		13/16" x 1"	•	•	•	
3/8" x 1"	•	•	•		13/16" x 1-1/16"	•	•	•	
3/8" x 1-1/4"		•	•	•	13/16" x 1-1/8"	•	•	•	
3/8" x 1-1/2"			•		13/16" x 1-1/4"		•	•	•
13/32" x 13/16"	•	•	•		13/16" x 1-1/2"			•	
13/32" x 1"	•	•	•		7/8" x 1-1/4"		•	•	
13/32" x 1-1/4"		•	•		7/8" x 1-1/2"			•	
7/16" x 9/16"	•	•	•		15/16" x 1-1/16"	•	•	•	
7/16" x 3/4"	•	•	•		15/16" x 1-1/8"	•	•	•	•
7/16" x 7/8"	•	•	•		15/16" x 1-1/4"		•	•	
7/16" x 1"	•	•	•		15/16" x 1-1/2"			•	
7/16" x 1-1/16"	•	•	•		15/16" x 1-9/16"			•	
7/16" x 1-1/4"		•	•	•	1" x 1-1/4"		•	•	
7/16" x 1-1/2"			•	•	1" x 1-1/2"			•	
15/32" x 1"	•	•	•		1" x 1-9/16"			•	
1/2" x 3/4"	•	•	•		1-1/16" x 1-1/4"		•	•	
1/2" x 1"	•	•	•		1-1/16" x 1-5/16"			•	
1/2" x 1-1/16"	•	•	•		1-1/16" x 1-1/2"			•	
1/2" x 1-1/4"		•	•		1-1/16" x 1-9/16"			•	
1/2" x 1-1/2"			•	•	1-1/8" x 1-1/2"			•	

KEYWAY OPTIONS

Shaped punches can be located with a single or cross keyway on the head of the punch.

SINGLE KEYWAY

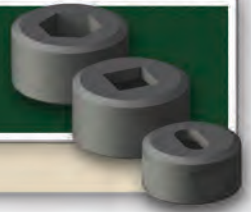


CROSS KEYWAY



SHAPE DIE CHARTS

Stock Square, Hexagon, & Oblong Die Charts



STOCK SQUARE DIES				
A	55	59	62	
1/4"	●	●		
9/32"	●	●		
5/16"	●	●		
11/32"	●	●	●	
3/8"	●	●	●	
13/32"	●	●	●	
7/16"	●	●	●	
15/32"	●	●	●	
1/2"	●	●	●	
17/32"	●	●	●	
9/16"	●	●	●	
19/32"	●	●	●	
5/8"	●	●	●	
21/32"	●	●	●	
11/16"	●	●	●	
23/32"	●	●	●	
3/4"	●	●	●	
25/32"	●	●	●	
13/16"	●	●	●	
27/32"	●	●	●	
7/8"	●	●	●	
29/32"	●	●	●	
15/16"	●	●	●	
31/32"			●	
1"		●	●	
1-1/32"			●	
1-1/16"		●	●	
1-3/32"			●	
1-1/8"		●	●	

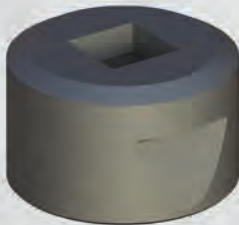
STOCK HEX DIES				
A	55	59	62	
3/8"	●	●	●	
13/32"	●	●	●	
7/16"	●	●	●	
15/32"	●	●	●	
1/2"	●	●	●	
17/32"	●	●	●	
9/16"	●	●	●	
19/32"	●	●	●	
5/8"	●	●	●	
21/32"	●	●	●	
11/16"	●	●	●	
23/32"	●	●	●	
3/4"	●	●	●	
25/32"	●	●	●	
13/16"	●	●	●	
27/32"	●	●	●	
7/8"	●	●	●	
29/32"		●	●	
15/16"		●	●	
31/32"			●	
1"			●	
1-1/32"			●	
1-1/16"			●	
1-3/32"			●	
1-1/8"			●	
1-5/32"			●	
1-3/16"			●	
1-7/32"			●	
1-1/4"			●	
1-9/32"			●	
1-5/16"			●	

STOCK OBLONG DIES										
A	55	59	62	62S	A	55	59	62	62S	
7/32" x 25/32"	●				5/8" x 1-5/16"		●	●	●	
7/32" x 1-1/32"	●	●	●		5/8" x 1-9/16"			●	●	
1/4" x 15/32"	●	●	●		21/32" x 1-1/32"	●	●	●		
1/4" x 1-1/32"	●	●	●		21/32" x 1-9/32"			●	●	
9/32" x 17/32"	●	●	●		21/32" x 1-17/32"			●	●	
9/32" x 25/32"	●	●	●		11/16" x 1-1/16"	●	●	●		
9/32" x 1-1/32"	●	●	●		11/16" x 1-5/16"		●	●	●	
5/16" x 19/32"	●	●	●		11/16" x 1-9/16"			●	●	
5/16" x 25/32"	●	●	●		23/32" x 1-1/32"	●	●	●		
5/16" x 1-1/32"	●	●	●		23/32" x 1-3/32"	●	●	●		
11/32" x 17/32"	●	●	●		23/32" x 1-5/32"	●	●	●		
11/32" x 21/32"	●	●	●		23/32" x 1-9/32"		●	●	●	
11/32" x 25/32"	●	●	●		23/32" x 1-17/32"		●	●	●	
11/32" x 1-1/32"	●	●	●		3/4" x 1-1/16"	●	●	●		
11/32" x 1-3/32"	●	●	●		3/4" x 1-1/8"	●	●	●		
11/32" x 1-9/32"		●	●		3/4" x 1-3/16"	●	●	●		
11/32" x 1-17/32"		●	●		3/4" x 1-5/16"		●	●	●	
3/8" x 23/32"	●	●	●		3/4" x 1-9/16"		●	●	●	
3/8" x 1-1/32"	●	●	●		25/32" x 1-1/32"	●	●	●		
3/8" x 1-5/16"	●	●	●		25/32" x 1-9/32"		●	●	●	
13/32" x 17/32"	●	●	●		25/32" x 1-17/32"			●	●	
13/32" x 25/32"	●	●	●		13/16" x 1-1/16"	●	●	●		
13/32" x 1-1/32"	●	●	●		13/16" x 1-5/16"		●	●	●	
13/32" x 1-9/32"		●	●	●	13/16" x 1-9/16"		●	●	●	
13/32" x 1-17/32"			●	●	27/32" x 1-1/32"	●	●	●		
7/16" x 27/32"	●	●	●		27/32" x 1-3/32"	●	●	●		
7/16" x 1-1/32"	●	●	●		27/32" x 1-5/32"	●	●	●		
7/16" x 1-9/32"		●	●		27/32" x 1-9/32"		●	●	●	
7/16" x 1-5/16"			●		27/32" x 1-17/32"			●	●	
15/32" x 19/32"	●	●	●		7/8" x 1-1/16"	●	●	●		
15/32" x 25/32"	●	●	●		7/8" x 1-1/8"	●	●	●		
15/32" x 29/32"	●	●	●		7/8" x 1-3/16"	●	●	●		
15/32" x 1-1/32"	●	●	●		7/8" x 1-5/16"		●	●	●	
15/32" x 1-3/32"	●	●	●		7/8" x 1-9/16"			●	●	
15/32" x 1-9/32"		●	●	●	29/32" x 1-9/32"		●	●	●	
15/32" x 1-17/32"			●	●	29/32" x 1-17/32"			●	●	
1/2" x 1-1/32"	●	●	●		15/16" x 1-5/16"		●	●	●	
1/2" x 1-1/16"	●	●	●		15/16" x 1-9/16"			●	●	
1/2" x 1-5/16"		●	●		31/32" x 1-3/32"	●	●	●		
17/32" x 25/32"	●	●	●		31/32" x 1-5/32"	●	●	●	●	
17/32" x 1-1/32"	●	●	●		31/32" x 1-9/32"		●	●	●	
17/32" x 1-3/32"	●	●	●		31/32" x 1-17/32"			●	●	
17/32" x 1-9/32"		●	●		1" x 1-1/8"	●	●	●		
17/32" x 1-17/32"			●	●	1" x 1-3/16"	●	●	●	●	
9/16" x 13/16"	●	●	●		1" x 1-5/16"		●	●	●	
9/16" x 1-1/32"	●	●	●		1" x 1-9/16"		●	●	●	
9/16" x 1-1/16"	●	●	●		1" x 1-5/8"			●	●	
9/16" x 1-1/8"	●	●	●		1-1/32" x 1-9/32"		●	●	●	
9/16" x 1-3/16"	●	●	●		1-1/32" x 1-17/32"			●	●	
9/16" x 1-9/32"		●	●		1-1/32" x 1-19/32"			●	●	
9/16" x 1-5/16"		●	●		1-1/16" x 1-5/16"		●	●	●	
9/16" x 1-17/32"			●		1-1/16" x 1-9/16"			●	●	
9/16" x 1-9/16"			●	●	1-1/16" x 1-5/8"			●	●	
19/32" x 25/32"	●	●	●		1-3/32" x 1-9/32"		●	●	●	
19/32" x 1-1/32"	●	●	●		1-3/32" x 1-11/32"			●	●	
19/32" x 1-3/32"	●	●	●		1-3/32" x 1-17/32"			●	●	
19/32" x 1-5/32"	●	●	●		1-1/8" x 1-5/16"		●	●	●	
19/32" x 1-9/32"		●	●	●	1-1/8" x 1-3/8"			●	●	
19/32" x 1-17/32"			●	●	1-1/8" x 1-9/16"			●	●	
5/8" x 13/16"	●	●	●		1-1/8" x 1-5/8"			●	●	
5/8" x 1-1/16"	●	●	●		1-5/32" x 1-17/32"			●	●	
5/8" x 1-1/8"	●	●	●		1-3/16" x 1-9/16"			●	●	
5/8" x 1-3/16"	●	●	●							

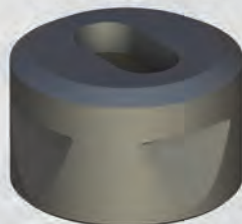
NOTCH OPTIONS

Shaped dies can be located with one or two notches.

ONE NOTCH



TWO NOTCHES





ESTABLISHED 1880

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